

#### Ground Fixed Calypso Chimes Page 1 of 4



Instrument Components Per Post:

M6x20 Security Screw



M6 Saddle Strap



x2

M6 Square Nut



Beater Holder

Metric Conversion: 250mm/10" 400mm/16" 450mm/18" 1510mm/59" 1195mm/473/64" 1.5m/59"



## Installation Instructions







Weight of heaviest part 7.5kg

1. Instrument will arrive on site fully assembled. (1.1) (See Assembly Guide)

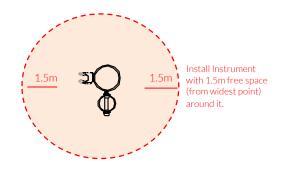
2. Attach Ground Fixing studs holes in base of centre post (1.2) (See Ground Fix Post Installation Sheet)

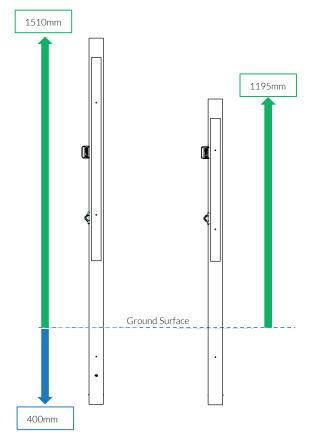
3.Excavate 1 hole for the Steel legs 250mm diameter by 450mm deep in desired location upon decision from customer.

4. Locate (lower) leg into hole, making sure it is vertical and level prior to concreting in place.

5. Once happy with location of the Instrument, fill holes using rapid hardening concrete. Be sure to compact concrete around legs and leave to dry according to manufactures guidelines.

6. Attach the holder, beater and the saddle strap on each side of the post. (1.3)







**Ground Fix** 







#### **Ground Fixed** Calypso Chimes Page 2 of 4



#### Instrument Components Per Post:

M6x20 Security Screw

x1

M6 Saddle Strap

M6 Square Nut



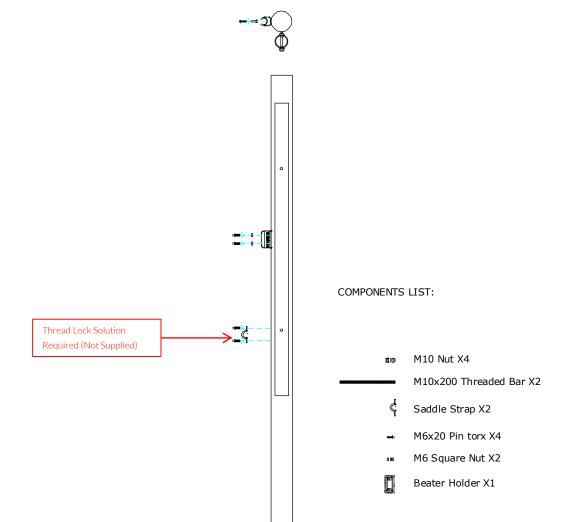
x2

Beater Holder

Thread Lock Solution Required (Not Supplied)



# Assembly Guide PPRCHP













Tools:

TX 30 Driver Bit



### Ground Fixed Calypso Chimes Page 3 of 4



#### Instrument Components Per Post:





M6 Saddle Strap



x2

M6 Square Nut



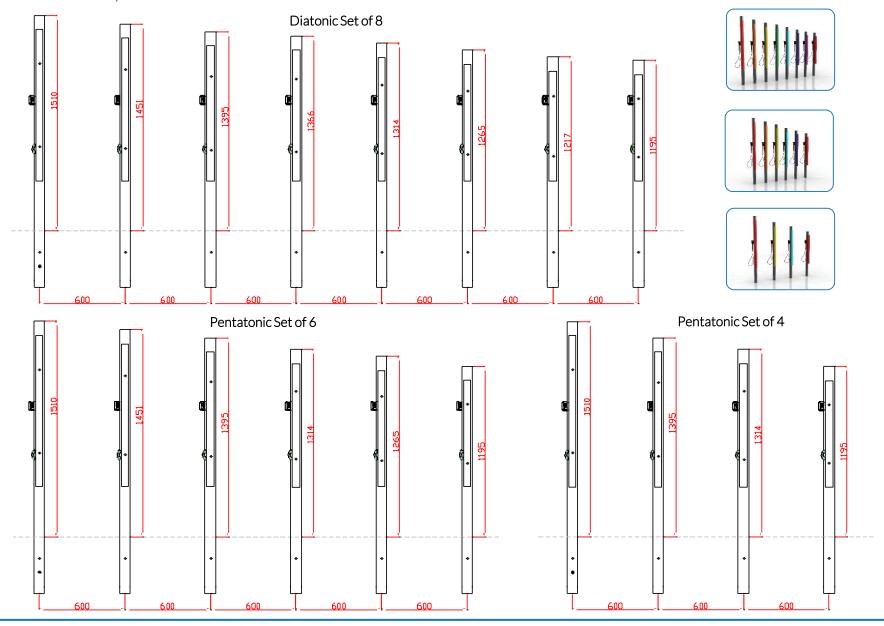
Beater Holder

#### 600mm min spacing

Thread Lock Solution Required (Not Supplied)



# Assembly Guide PPCALCH













# Ground Fixed Calypso Chimes Page 4 of 4



Instrument Components Per Post:



M10x200 Bolt



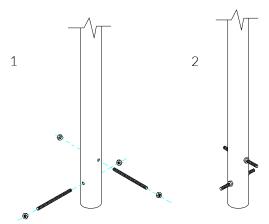
х4

 $M10\,Nut$ 

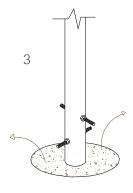
Metric Conversion: 50mm/ 2" 250mm/ 10" 350mm/ 14" 400mm/ 16" 450mm/ 18"



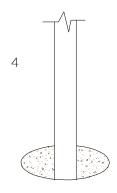
## Ground Fix Post Installation



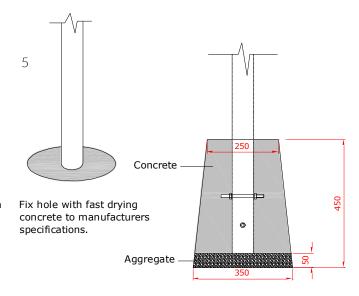
Fix M10x 200 Threaded bar in place using M10 Nuts



Excavate 1 holes with a 250mm diameter tapering down to 350mm diameter and 450mm depth



Compact base of hole with 50mm of aggregate.
Lower ground Fix post attached to instrument into hole (check instrument straight and level before filling with concrete)



400mm min depth